



**METALWORKING SOLUTIONS INC.**

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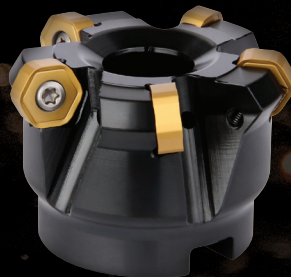
# RAISE *JOB SHOP EDITION* YOUR STANDARDS

**SPECIAL PROMOTIONAL  
PRICING STARTING AT \$25.80**

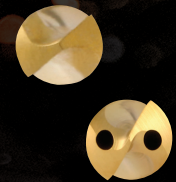
**BEYOND™ EVOLUTION™  
CUT-OFF**



**DODEKA™ MINI  
FACE MILL**



**G0drill™  
SOLID CARBIDE**



**VERSATILITY AND PERFORMANCE**

Valid until June 30, 2022



CAD English Version



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## Materials

P M K N S

## Applications

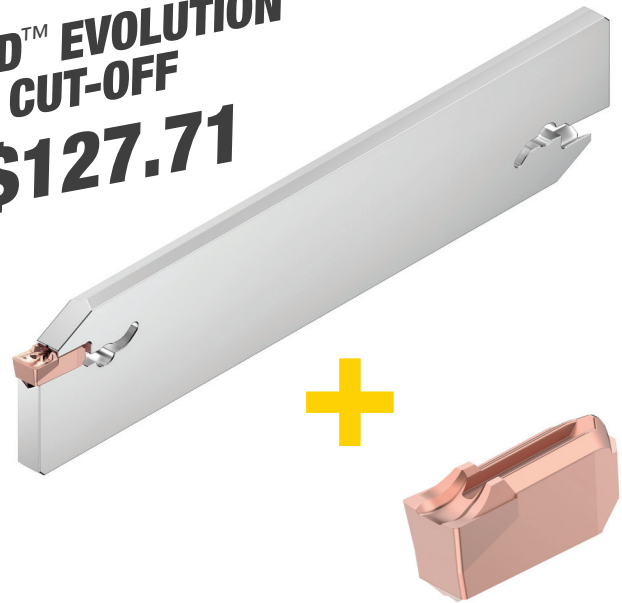


Cut-Off



O.D. Deep Grooving

**BEYOND™ EVOLUTION™  
CUT-OFF  
\$127.71**

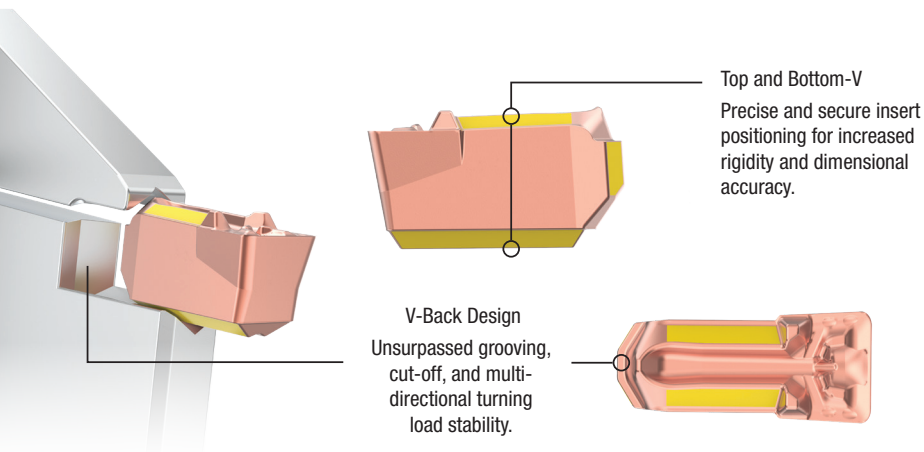


**\*Buy a Beyond Evolution cut-off blade  
and 10 inserts for \$127.71**

### Beyond Evolution

PROMOTION		BLADE INCLUDED					INSERTS INCLUDED					PRICE
Order #	Catalog #	Qty	MM#	Cat #	Width	Height	Qty	MM#	Cat #	Grade	CAD	
6960197	BE01 PROMO	1	5941709	EVBSN26J0230	2	26	10	5533082	EC020M02N00CF02	KCU25	\$127.71	
6960198	BE02 PROMO	1	5941709	EVBSN26J0230	2	26	10	5533151	EC020M02R06CF02	KCU25	\$127.71	
6960199	BE03 PROMO	1	5941721	EVBSN26J0340	3	26	10	5941073	EC030M03N00CF02	KCU25	\$127.71	
6960200	BE04 PROMO	1	5941721	EVBSN26J0340	3	26	10	5941075	EC030M03R06CF02	KCU25	\$127.71	
6960321	BE05 PROMO	1	5941723	EVBSN26J0440	4	26	10	5941076	EC040M04N00CF02	KCU25	\$127.71	
6960322	BE06 PROMO	1	5941723	EVBSN26J0440	4	26	10	5941078	EC040M04R06CF02	KCU25	\$127.71	
6960323	BE07 PROMO	1	5941724	EVBSN32M0250	2	32	10	5533082	EC020M02N00CF02	KCU25	\$127.71	
6960324	BE08 PROMO	1	5941724	EVBSN32M0250	2	32	10	5533151	EC020M02R06CF02	KCU25	\$127.71	
6960325	BE09 PROMO	1	5941725	EVBSN32M0350	3	32	10	5941073	EC030M03N00CF02	KCU25	\$127.71	
6960326	BE10 PROMO	1	5941725	EVBSN32M0350	3	32	10	5941075	EC030M03R06CF02	KCU25	\$127.71	
6960327	BE11 PROMO	1	5941726	EVBSN32M0450	4	32	10	5941076	EC040M04N00CF02	KCU25	\$127.71	
6960328	BE12 PROMO	1	5941726	EVBSN32M0450	4	32	10	5941078	EC040M04R06CF02	KCU25	\$127.71	

\* Returns will be refunded at promotional order price.



## Materials



## Applications



Face Milling



Shell Mill



Shoulder Milling



Through Coolant

**DODEKA™ MINI**  
**\$321.21**

Maximum number of teeth per diameter.

Productivity booster in all materials.



Twelve cutting edges per insert.

**\*Buy a Dodeka Mini cutter and 10 inserts for \$321.21**

### Dodeka Mini

PROMOTION		CUTTER INCLUDED					INSERTS INCLUDED				PRICE
Order #	Catalog #	Qty	MM#	Cat #	Dia (in)	Pockets	Qty	MM#	Cat #	Grade	CAD
6967596	DM01 PROMO	1	4130429	KSHR200HN4345M3	2	5	10	6165759	HNPJ43ANSNGD	KCSM40	\$321.21
6967597	DM02 PROMO	1	4130429	KSHR200HN4345M3	2	5	10	5550703	HNPJ43ANSNGD	KCPM40	\$321.21
6967598	DM03 PROMO	1	4130429	KSHR200HN4345M3	2	5	10	4119700	HNPJ43ANSNGD	KCPK30	\$321.21
6967599	DM04 PROMO	1	4130429	KSHR200HN4345M3	2	5	10	4121575	HNGJ43ANFNLDJ	KC410M	\$321.21
6967600	DM05 PROMO	1	4130432	KSHR250HN4345M3	2.5	6	10	6165759	HNPJ43ANSNGD	KCSM40	\$321.21
6967631	DM06 PROMO	1	4130432	KSHR250HN4345M3	2.5	6	10	5550703	HNPJ43ANSNGD	KCPM40	\$321.21
6967632	DM07 PROMO	1	4130432	KSHR250HN4345M3	2.5	6	10	4119700	HNPJ43ANSNGD	KCPK30	\$321.21
6967633	DM08 PROMO	1	4130432	KSHR250HN4345M3	2.5	6	10	4121575	HNGJ43ANFNLDJ	KC410M	\$321.21
6967634	DM09 PROMO	1	4130494	KSHR300HN4345C4	3	5	10	6165759	HNPJ43ANSNGD	KCSM40	\$321.21
6967635	DM10 PROMO	1	4130494	KSHR300HN4345C4	3	5	10	5550703	HNPJ43ANSNGD	KCPM40	\$321.21
6967636	DM11 PROMO	1	4130494	KSHR300HN4345C4	3	5	10	4119700	HNPJ43ANSNGD	KCPK30	\$321.21
6967637	DM12 PROMO	1	4130494	KSHR300HN4345C4	3	5	10	4121575	HNGJ43ANFNLDJ	KC410M	\$321.21

\* Returns will be refunded at promotional order price.

**“JOB SHOP MACHINING IS EXTREMELY COMPETITIVE. IT’S CRITICAL THAT WE CONSISTENTLY USE STANDARD TOOLS THAT NOT ONLY CUT A WIDE VARIETY OF MATERIALS, BUT ALSO PERFORM AT THE HIGHEST LEVELS THROUGHOUT ALL INDUSTRIES. THESE KENNAMETAL TOOLS ARE MY SHOP’S STANDARDS.”**









– Titan



# Materials



# Applications

-  Drilling
-  Plain Shank:  $\leq h6$
-  Helix Angle: 30°
-  DIN 6537
-  DIN 6535
-  Flood Coolant: Drilling
-  Through Coolant: Radial: Drilling
-  Through Coolant: MQL (Minimum Quantity Lubricant): Drilling

**GOdrill™**  
FROM  
**\$25.80**

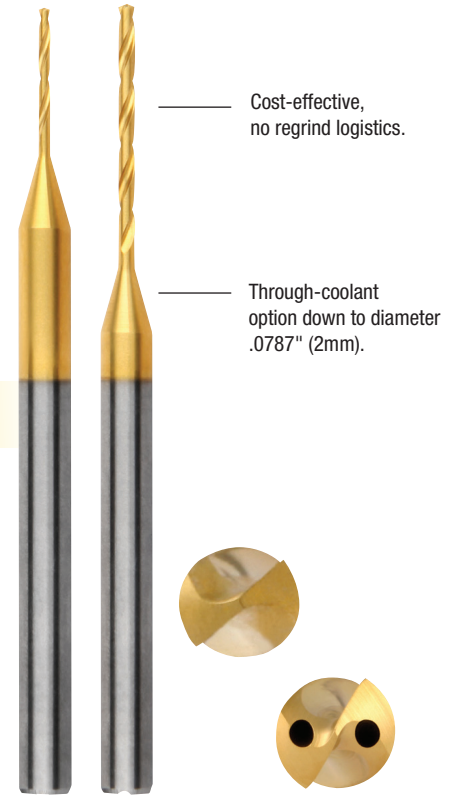
Marginless design  
for reduced friction and heat  
— thus longer tool life.

Cost-effective,  
no regrind logistics.

Very versatile tool works in a  
wide range of materials.

Through-coolant  
option down to diameter  
.0787" (2mm).

**\*Buy a GOdrill for a great  
low price starting at \$25.80**



### GOdrill

#### 3 X D WITHOUT COOLANT

Promotion		Promotion Contents							PRICE
Order #	Catalog #	Qty	MM#	Cat #	mm	inch	L/D	Grade	CAD
6970976	B041A01500CPG-PROMO	1	4151636	B041A01500CPG	1.5	0.0591	3xD	KC7325	\$25.80
6970977	B041A01600CPG-PROMO	1	4151637	B041A01600CPG	1.6	0.063	3xD	KC7325	\$25.80
6970978	B041A02000CPG-PROMO	1	4151642	B041A02000CPG	2	0.0787	3xD	KC7325	\$25.80
6970979	B041A02100CPG-PROMO	1	4151643	B041A02100CPG	2.1	0.0827	3xD	KC7325	\$25.80
6970980	B041A02500CPG-PROMO	1	4151650	B041A02500CPG	2.5	0.0984	3xD	KC7325	\$25.80
6970991	B041A03175CPG-PROMO	1	4150158	B041A03175CPG	3.175	0.125	3xD	KC7325	\$25.80
6970993	B041A03400CPG-PROMO	1	4150162	B041A03400CPG	3.4	0.1339	3xD	KC7325	\$25.80
6970998	B041A03970CPG-PROMO	1	4150192	B041A03970CPG	3.97	0.1563	3xD	KC7325	\$25.80
6970999	B041A04000CPG-PROMO	1	4150193	B041A04000CPG	4	0.1575	3xD	KC7325	\$25.80
6971001	B041A04100CPG-PROMO	1	4150196	B041A04100CPG	4.1	0.1614	3xD	KC7325	\$25.80
6971002	B041A04300CPG-PROMO	1	4150199	B041A04300CPG	4.3	0.1693	3xD	KC7325	\$25.80
6971021	B041A06350CPG-PROMO	1	4150230	B041A06350CPG	6.35	0.25	3xD	KC7325	\$32.25
6971022	B041A06400CPG-PROMO	1	4150231	B041A06400CPG	6.4	0.252	3xD	KC7325	\$32.25
6971025	B041A06800CPG-PROMO	1	4150238	B041A06800CPG	6.8	0.2677	3xD	KC7325	\$32.25
6971026	B041A07145CPG-PROMO	1	4150242	B041A07145CPG	7.145	0.2813	3xD	KC7325	\$32.25
6971028	B041A07938CPG-PROMO	1	4150252	B041A07938CPG	7.938	0.3125	3xD	KC7325	\$32.25
6971029	B041A08334CPG-PROMO	1	4150257	B041A08334CPG	8.334	0.3281	3xD	KC7325	\$32.25
6971032	B041A09525CPG-PROMO	1	4150274	B041A09525CPG	9.525	0.375	3xD	KC7325	\$32.25
6971033	B041A09921CPG-PROMO	1	4150279	B041A09921CPG	9.921	0.3906	3xD	KC7325	\$32.25
6971034	B041A10320CPG-PROMO	1	4150180	B041A10320CPG	10.32	0.4063	3xD	KC7325	\$51.60
6971035	B041A10716CPG-PROMO	1	4150295	B041A10716CPG	10.716	0.4219	3xD	KC7325	\$51.60
6971036	B041A11113CPG-PROMO	1	4150300	B041A11113CPG	11.113	0.4375	3xD	KC7325	\$51.60

\* Returns will be refunded at promotional order price.





G0drill

TAP DRILL SIZES – 3 X D WITHOUT COOLANT

Promotion		Promotion Contents							PRICE	
Order #	Catalog #	Qty	MM#	Cat #	mm	inch	L/D	Grade	CAD	
6971067	B041A02705CPG-PROMO	1	4151655	B041A02705CPG	2.71	0.1065	3xD	KC7325	\$25.80	
6970992	B041A03300CPG-PROMO	1	4150161	B041A03300CPG	3.3	0.1299	3xD	KC7325	\$25.80	
6970994	B041A03455CPG-PROMO	1	4150183	B041A03455CPG	3.46	0.136	3xD	KC7325	\$25.80	
6970995	B041A03700CPG-PROMO	1	4150188	B041A03700CPG	3.7	0.1457	3xD	KC7325	\$25.80	
6970996	B041A03734CPG-PROMO	1	4150189	B041A03734CPG	3.73	0.147	3xD	KC7325	\$25.80	
6970997	B041A03800CPG-PROMO	1	4150190	B041A03800CPG	3.8	0.1496	3xD	KC7325	\$25.80	
6971000	B041A04039CPG-PROMO	1	4150194	B041A04039CPG	4.04	0.159	3xD	KC7325	\$25.80	
6971073	B041A04200CPG-PROMO	1	4150197	B041A04200CPG	4.2	0.1654	3xD	KC7325	\$25.80	
6971003	B041A04366CPG-PROMO	1	4150200	B041A04366CPG	4.37	0.1719	3xD	KC7325	\$25.80	
6971004	B041A04500CPG-PROMO	1	4150202	B041A04500CPG	4.5	0.1772	3xD	KC7325	\$25.80	
6971082	B041A04623CPG-PROMO	1	4150204	B041A04623CPG	4.62	0.182	3xD	KC7325	\$25.80	
6971005	B041A05000CPG-PROMO	1	4150210	B041A05000CPG	5	0.1969	3xD	KC7325	\$25.80	
6971006	B041A05106CPG-PROMO	1	4150212	B041A05106CPG	5.11	0.201	3xD	KC7325	\$25.80	
6971007	B041A05410CPG-PROMO	1	4150217	B041A05410CPG	5.41	0.213	3xD	KC7325	\$25.80	
6971008	B041A05500CPG-PROMO	1	4150218	B041A05500CPG	5.5	0.2165	3xD	KC7325	\$25.80	
6971009	B041A05800CPG-PROMO	1	4150223	B041A05800CPG	5.8	0.2283	3xD	KC7325	\$25.80	
6971010	B041A05954CPG-PROMO	1	4150225	B041A05954CPG	5.95	0.2344	3xD	KC7325	\$25.80	
6971068	B041A06528CPG-PROMO	1	4150233	B041A06528CPG	6.53	0.257	3xD	KC7325	\$32.25	
6971023	B041A06700CPG-PROMO	1	4150236	B041A06700CPG	6.7	0.2638	3xD	KC7325	\$32.25	
6971069	B041A06900CPG-PROMO	1	4150239	B041A06900CPG	6.9	0.2717	3xD	KC7325	\$32.25	
6971027	B041A07400CPG-PROMO	1	4150245	B041A07400CPG	7.4	0.2913	3xD	KC7325	\$32.25	
6971075	B041A07500CPG-PROMO	1	4150246	B041A07500CPG	7.5	0.2953	3xD	KC7325	\$32.25	
6971070	B041A08433CPG-PROMO	1	4150259	B041A08433CPG	8.43	0.332	3xD	KC7325	\$32.25	
6971030	B041A08500CPG-PROMO	1	4150260	B041A08500CPG	8.5	0.3346	3xD	KC7325	\$32.25	
6971076	B041A08800CPG-PROMO	1	4150264	B041A08800CPG	8.8	0.3465	3xD	KC7325	\$32.25	
6971077	B041A09100CPG-PROMO	1	4150267	B041A09100CPG	9.1	0.3583	3xD	KC7325	\$32.25	
6971031	B041A09300CPG-PROMO	1	4150270	B041A09300CPG	9.3	0.3661	3xD	KC7325	\$32.25	
6971071	B041A09347CPG-PROMO	1	4150271	B041A09347CPG	9.35	0.368	3xD	KC7325	\$32.25	
6971074	B041A10200CPG-PROMO	1	4150178	B041A10200CPG	10.2	0.4016	3xD	KC7325	\$51.60	
6971078	B041A10300CPG-PROMO	1	4150179	B041A10300CPG	10.3	0.4055	3xD	KC7325	\$51.60	
6971079	B041A10500CPG-PROMO	1	4150182	B041A10500CPG	10.5	0.4134	3xD	KC7325	\$51.60	
6971083	B041A11200CPG-PROMO	1	4150301	B041A11200CPG	11.2	0.4409	3xD	KC7325	\$51.60	
6971072	B041A11509CPG-PROMO	1	4150305	B041A11509CPG	11.51	0.4531	3xD	KC7325	\$51.60	
6971080	B041A11908CPG-PROMO	1	4150310	B041A11908CPG	11.91	0.4688	3xD	KC7325	\$51.60	
6971081	B041A12100CPG-PROMO	1	4150312	B041A12100CPG	12.1	0.4764	3xD	KC7325	\$51.60	

\* Returns will be refunded at promotional order price.

G0drill

5 X D WITH COOLANT

Promotion		Promotion Contents							PRICE	
Order #	Catalog #	Qty	MM#	Cat #	mm	inch	L/D	Grade	CAD	
6971037	B052A02000CPG-PROMO	1	4149149	B052A02000CPG	2	0.0787	5xD COOLANT	KC7325	\$38.70	
6971038	B052A02500CPG-PROMO	1	4149157	B052A02500CPG	2.5	0.0984	5xD COOLANT	KC7325	\$38.70	
6971039	B052A03000CPG-PROMO	1	4149125	B052A03000CPG	3	0.1181	5xD COOLANT	KC7325	\$38.70	
6971040	B052A03175CPG-PROMO	1	4149129	B052A03175CPG	3.18	0.125	5xD COOLANT	KC7325	\$38.70	
6971051	B052A03264CPG-PROMO	1	4149131	B052A03264CPG	3.26	0.1285	5xD COOLANT	KC7325	\$38.70	
6971052	B052A04000CPG-PROMO	1	4149193	B052A04000CPG	4	0.1575	5xD COOLANT	KC7325	\$38.70	
6971053	B052A04090CPG-PROMO	1	4149195	B052A04090CPG	4.09	0.161	5xD COOLANT	KC7325	\$38.70	
6971054	B052A04763CPG-PROMO	1	4149206	B052A04763CPG	4.76	0.1875	5xD COOLANT	KC7325	\$38.70	
6971055	B052A05000CPG-PROMO	1	4149210	B052A05000CPG	5	0.1969	5xD COOLANT	KC7325	\$38.70	
6971056	B052A06000CPG-PROMO	1	4149226	B052A06000CPG	6	0.2362	5xD COOLANT	KC7325	\$38.70	
6971057	B052A06350CPG-PROMO	1	4149230	B052A06350CPG	6.35	0.25	5xD COOLANT	KC7325	\$45.15	
6971058	B052A06746CPG-PROMO	1	4149237	B052A06746CPG	6.75	0.2656	5xD COOLANT	KC7325	\$45.15	
6971059	B052A07000CPG-PROMO	1	4149240	B052A07000CPG	7	0.2756	5xD COOLANT	KC7325	\$45.15	
6971060	B052A07938CPG-PROMO	1	4149252	B052A07938CPG	7.94	0.3125	5xD COOLANT	KC7325	\$45.15	
6971061	B052A08000CPG-PROMO	1	4149253	B052A08000CPG	8	0.315	5xD COOLANT	KC7325	\$45.15	
6971062	B052A08733CPG-PROMO	1	4149263	B052A08733CPG	8.73	0.3438	5xD COOLANT	KC7325	\$51.60	
6971063	B052A09000CPG-PROMO	1	4149266	B052A09000CPG	9	0.3543	5xD COOLANT	KC7325	\$51.60	
6971064	B052A09525CPG-PROMO	1	4149274	B052A09525CPG	9.53	0.375	5xD COOLANT	KC7325	\$51.60	
6971065	B052A10000CPG-PROMO	1	4149110	B052A10000CPG	10	0.3937	5xD COOLANT	KC7325	\$51.60	
6971066	B052A11113CPG-PROMO	1	4149304	B052A11113CPG	11.11	0.4375	5xD COOLANT	KC7325	\$51.60	

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