

# COMBO TAPS Spiral Point & Dream Drill Kit

## HSS-E Combo Tap for Multi-Purpose

Combo Taps are versatile performers in ductile materials such as steel, stainless steel, cast iron, and cast aluminum. The unique Combo Tap design delivers great threads in a variety of machine tools including synchronous and non-synchronous CNC set-ups, as well as secondary tapping units such as pneumatic arms and more.

### **“ 3 + 1 PROMO KIT ”**

**3pcs Combo Taps**  
Multi-Purpose / TiCN

+

**1pc Dream Drill - General**  
without Coolant 3XD  
(matching the Tap Size)

*This promotion is valid until  
Sep 30, 2022 only in Canada*



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YG-1 CANADA INC.

# 3 Combo Taps + 1 Dream Drill Promo



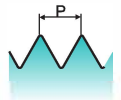
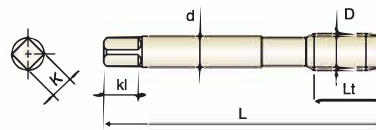
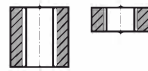
COMBO TAPS  
DREAM DRILLS -GENERAL

| PROMO KIT PRICE(CAD) | KIT PART No.  | SIZE  | 1. HSS-E Combo Tap |     | 2. CARBIDE Dream Drill |     |
|----------------------|---------------|-------|--------------------|-----|------------------------|-----|
| \$ 55.63             | SPTD1024KIT   | #10   | T4323C             | x 3 | DH423039               | x 1 |
| \$ 55.63             | SPTD1032KIT   | #10   | T4343C             | x 3 | DH423041               | x 1 |
| \$ 58.95             | SPTD25020KIT  | 1/4"  | T4405C             | x 3 | DH423051               | x 1 |
| \$ 58.95             | SPTD25028KIT  | 1/4"  | T4424C             | x 3 | DH423055               | x 1 |
| \$ 71.34             | STPD312518KIT | 5/16" | T4445C             | x 3 | DH423066               | x 1 |
| \$ 71.34             | STPD312524KIT | 5/16" | T4464C             | x 3 | DH423069               | x 1 |
| \$ 79.92             | STPD37516KIT  | 3/8"  | T4485C             | x 3 | DH423080               | x 1 |
| \$ 83.12             | STPD37524KIT  | 3/8"  | T4504C             | x 3 | DH423085               | x 1 |
| \$ 125.78            | STPD50013KIT  | 1/2"  | T4565C             | x 3 | DH423108               | x 1 |
| \$ 125.78            | STPD50020KIT  | 1/2"  | T4585C             | x 3 | DH423115               | x 1 |

## 1. HSS-E Combo Tap Spiral Point / Multi-Purpose / TiCN



Hole type 3.0XD



COMBO TAPS

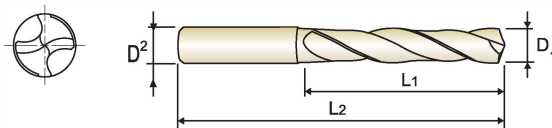
| EDP No. | D (Size) | TPI    | Limit | L (OAL) | Lt (Thread Length) | d (Shank Dia) | K (Square Size) | kl (Square Length) | No. of Flutes | Coating |
|---------|----------|--------|-------|---------|--------------------|---------------|-----------------|--------------------|---------------|---------|
| T4323C  | #10      | 24 UNC | H3    | 2.38"   | .531"              | .194"         | .152"           | .25 "              | 3             | TiCN    |
| T4343C  | #10      | 32 UNF | H3    | 2.38"   | .531"              | .194"         | .152"           | .25 "              | 3             | TiCN    |
| T4405C  | 1/4"     | 20 UNC | H5    | 2.50"   | .591"              | .255"         | .191"           | .312"              | 3             | TiCN    |
| T4424C  | 1/4"     | 28 UNF | H4    | 2.50"   | .591"              | .255"         | .191"           | .312"              | 3             | TiCN    |
| T4445C  | 5/16"    | 18 UNC | H5    | 2.72"   | .669"              | .318"         | .238"           | .375"              | 3             | TiCN    |
| T4464C  | 5/16"    | 24 UNF | H4    | 2.72"   | .669"              | .318"         | .238"           | .375"              | 3             | TiCN    |
| T4485C  | 3/8"     | 16 UNC | H5    | 2.94"   | .748"              | .381"         | .286"           | .438"              | 3             | TiCN    |
| T4504C  | 3/8"     | 24 UNF | H4    | 2.94"   | .748"              | .381"         | .286"           | .438"              | 3             | TiCN    |
| T4565C  | 1/2"     | 13 UNC | H5    | 3.38"   | .984"              | .367"         | .275"           | .438"              | 3             | TiCN    |
| T4585C  | 1/2"     | 20 UNF | H5    | 3.38"   | .984"              | .367"         | .275"           | .438"              | 3             | TiCN    |

## 2. SOLID CARBIDE Dream Drill - General WITHOUT COOLANT HOLE / STUB / DH423 SERIES

**Applications :** Drilling into general steels, cast steels, cast iron, chilled cast iron, malleable cast iron, non-ferrous heavy metals, non-ferrous light metals, abrasive plastics.

**Self Centering :** Center drilling is not required  
**Excellent Positioning :** Bush is not necessary

**Special Design :** Reaming is not required  
Good chip removal  
Powerful drilling



DREAM DRILLS -GENERAL

| EDP No.  | D1 (Drill Dia)   | D2 (Shank Dia) | L1 (Flute Length) | L2 (Overall Length) |
|----------|------------------|----------------|-------------------|---------------------|
| DH423039 | 3.9 mm / .1535"  | 6 mm           | 24 mm             | 66 mm               |
| DH423041 | 4.1 mm / .1614"  | 6 mm           | 24 mm             | 66 mm               |
| DH423051 | 5.1 mm / .2008"  | 6 mm           | 28 mm             | 66 mm               |
| DH423055 | 5.5 mm / .2165"  | 6 mm           | 28 mm             | 66 mm               |
| DH423066 | 6.6 mm / .2598"  | 8 mm           | 34 mm             | 79 mm               |
| DH423069 | 6.9 mm / .2717"  | 8 mm           | 34 mm             | 79 mm               |
| DH423080 | 8.0 mm / .3250"  | 8 mm           | 41 mm             | 79 mm               |
| DH423085 | 8.5 mm / .3346"  | 10 mm          | 47 mm             | 89 mm               |
| DH423108 | 10.8 mm / .4252" | 12 mm          | 55 mm             | 102 mm              |
| DH423115 | 11.5 mm / .4528" | 12 mm          | 55 mm             | 102 mm              |

Limited time and availability offer. Cannot be combined with any other offers / discounts. **Valid in Canada only** through participating authorized YG-1 distributors.